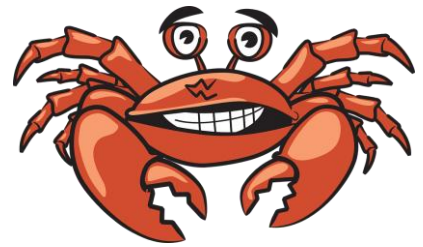


# Plus mit Zehnerzahlen 1



Rechne aus.

$80 + 10 = \underline{\quad}$

$80 + 20 = \underline{\quad}$

$60 + 30 = \underline{\quad}$

$60 + 20 = \underline{\quad}$

$60 + 10 = \underline{\quad}$

$30 + 20 = \underline{\quad}$

$40 + 10 = \underline{\quad}$

$40 + 60 = \underline{\quad}$

$10 + 30 = \underline{\quad}$

$20 + 10 = \underline{\quad}$

$20 + 20 = \underline{\quad}$

$70 + 20 = \underline{\quad}$

$30 + 40 = \underline{\quad}$

$40 + 20 = \underline{\quad}$

$80 + 10 = \underline{\quad}$

$10 + 30 = \underline{\quad}$

$30 + 60 = \underline{\quad}$

$50 + 40 = \underline{\quad}$

$70 + 30 = \underline{\quad}$

$40 + 30 = \underline{\quad}$

$20 + 10 = \underline{\quad}$

$60 + 20 = \underline{\quad}$

$30 + 10 = \underline{\quad}$

$30 + 30 = \underline{\quad}$

$40 + 30 = \underline{\quad}$

$40 + 60 = \underline{\quad}$

$10 + 30 = \underline{\quad}$

$50 + 50 = \underline{\quad}$

$20 + 20 = \underline{\quad}$

$70 + 10 = \underline{\quad}$

$30 + 70 = \underline{\quad}$

$40 + 10 = \underline{\quad}$

$50 + 20 = \underline{\quad}$

$10 + 30 = \underline{\quad}$

$30 + 10 = \underline{\quad}$

$50 + 30 = \underline{\quad}$

$90 + 10 = \underline{\quad}$

$90 + 10 = \underline{\quad}$

$70 + 10 = \underline{\quad}$

$60 + 30 = \underline{\quad}$

$60 + 40 = \underline{\quad}$

$50 + 30 = \underline{\quad}$

$40 + 30 = \underline{\quad}$

$40 + 50 = \underline{\quad}$

$20 + 30 = \underline{\quad}$